

CZECHOSLOVAKIA/Human and Amiral Physiology. Metabolism.

T-1

Author

: Ref Zhur - Biol., No 18, 1953, 83836

Author

: Vodrazka, Zdenek; Pristoupilova, Kanila

Inst Title : Photooxidation of Blood Protein. VII. Changes of Andno

Acid Composition.

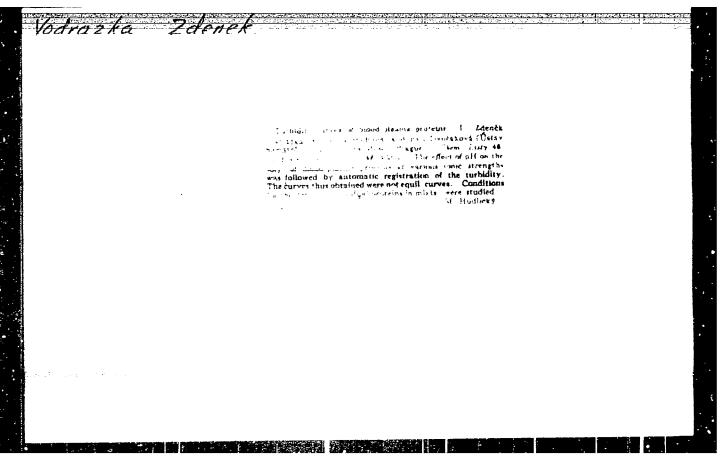
Orig Pub

: Chem. listy, 1957, 51, No 9, 1657-1662

Abstract : No abstract.

APPROVED FOR RELEASE: 03/14/2001 CIA-RDP86-00513R001860410003-8"

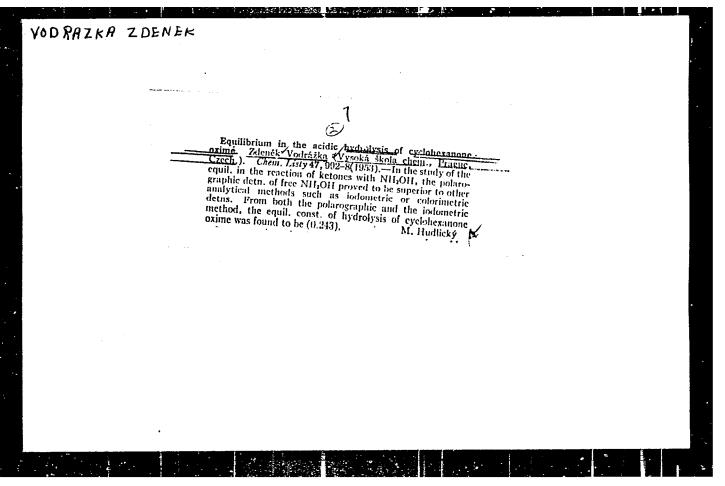
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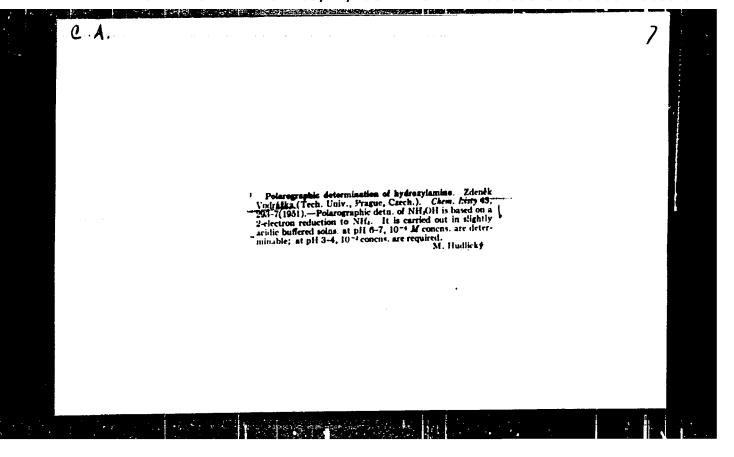


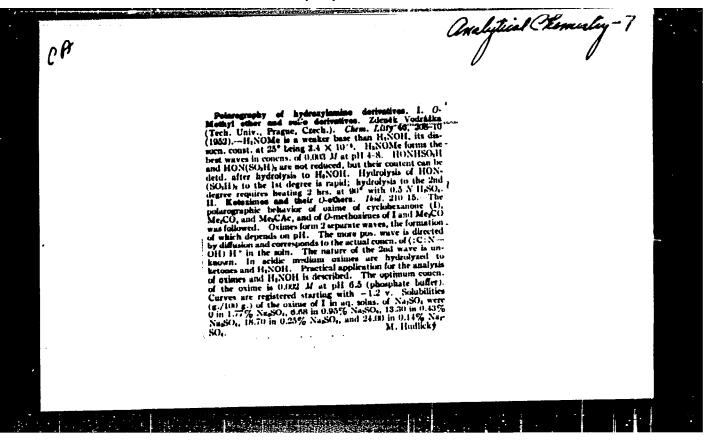
VODRAZKA, Z.; CEJKA, J.

Theory of the oxygenation of hemoglobin. Coll Cz Chem 30 no.1:316-32, Ja '65.

1. Institute of Hematology and Blood Transfusion, Prague. Submitted July 21, 1964.







CZECHOSLOVAKIA

TRAVNICEK, T., SULC, K., TRAVNICKOVA, E., VODRAZKA, Z; Institute of Pathological Physiology and Physiological Institute, Faculty of General Medicine, Charles University, Institute of Hematology and Blood Transfusions (Ustav Patologicke Fysiologie a Fysiologicky Ustav Fak. Vseob. Lek. KU; Ustav Hematologie a Krevni Transfuze), Prague.

"Separation of Hemoglobin on CM-Sephadex G-50 in Adult Rats After an Acute Blood Loss."

Prague, Ceskoslovenska Fysiologie, Vol 15, No 2, Feb 66, p 125

Abstract: Experiments were conducted with 20 male rats, 2, 4, 7 and 14 days after blood loss. The composition of individual hemoglobin fractions is compared to that of rats that did not suffer the blood loss. 1 Figure, 2 Western, 3 Czech references. Submitted at "16 Days of Physiology" at Kosice, 28 Sep 65.

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CZECHOSLOVAKIA

TRAVNICKOVA, E., TRAVNICEK, T., SULC, K., VODRAZKA, Z; Chair of Physiology, Chair of Pathological Physiology, Faculty of General Medicine, Charles University, Institute of Hematology and Blood Transfusions (Katedra Fysiologie, Katedra Patologicke Fysiologie FVL KU, Ustav-Hematologie a Krevni Transfuse), Prague.

"Changes in Hemoglobin Separation on CM-Sephadex After Repeated Loss of Blood by Young Rats."

Prague, Ceskoslovenska Fysiologie, Vol 15, No 2, Feb 66, pp 125-126

Abstract: After repeated loss of blood, young rats resist hypoxia and snoxia better. Experiments with animals aged 5 to 35 days showed that after the blood losses the animals have only one or two hemoglobin fractions, which is typical of animals 5 days old and younger; normally 4 fractions are found after the 15th to 24th days of life. 1 Figure, 5 Czech references. Submitted at "16 Days of Physiology" at Kosice, 28 Sep 65.

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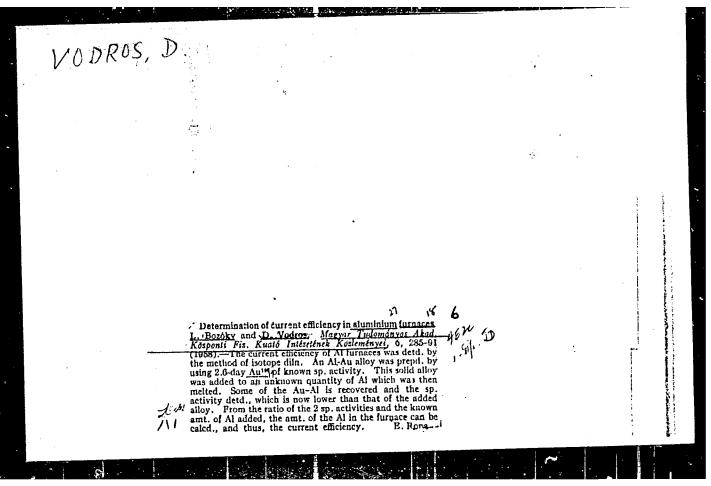
CZECHOSLOVAKIA

POIANSKY, F, Docent Dr; VIHAN, R; VODRAZKOVA, A.

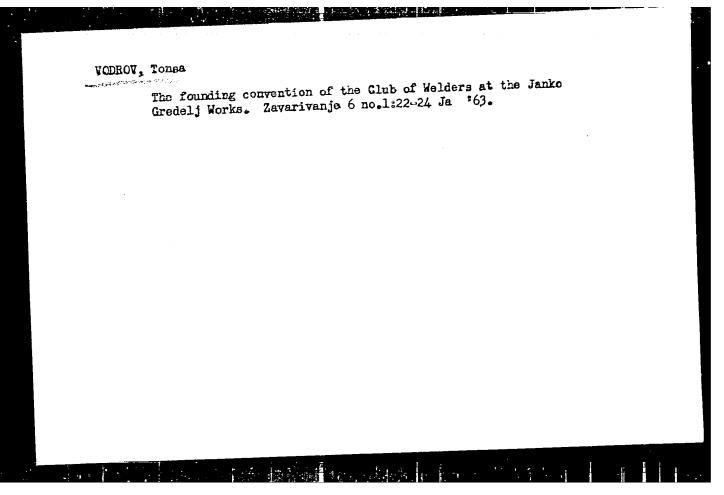
Second Clinic of Tuberculosis of the Faculty of General Medicine of KU (II. klinika tuberkulozy fakulty vscobecneho lekarstvi KU), Prague (for all)

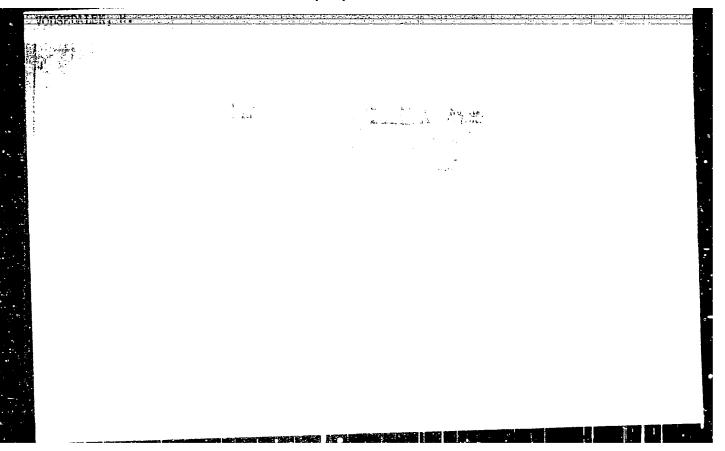
Prague, Rozhledy v tuberkulose, No 8, 1963, pp 563-568

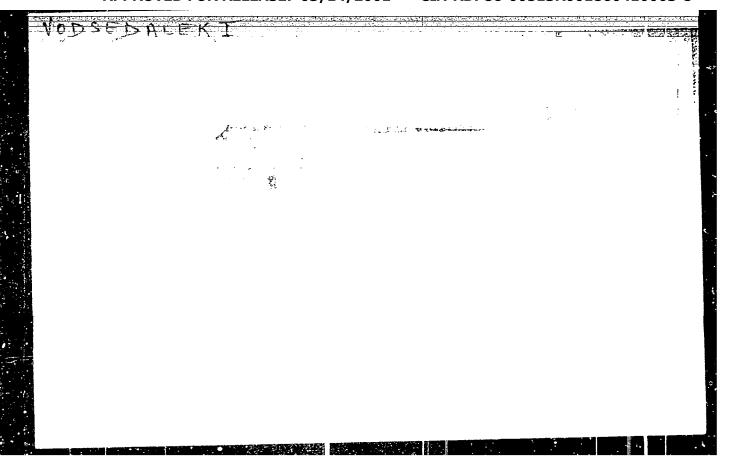
"Resistance Against Major Antituberculosis Drugs in Cases of Relapse of Pulmonary Tuberculosis."

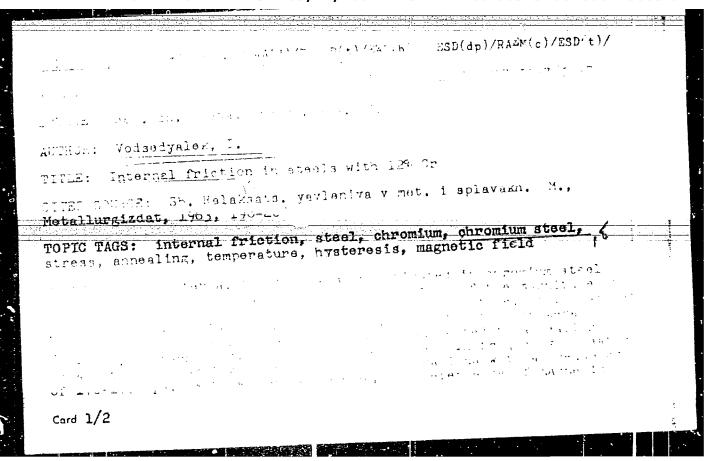


VODROV, Tonsa A useful conference for the advancement of welding techn ques. Zavarivanje 4 no.7:148-149 S '61. 1. Tvornica "Janko Gredej".









L 16570-5

ACCESSION NR: ARLOUSED

induction change V on the cyclic and static d and the hysteresis 100p to 12 years and the seconds. The nature of the Seconds منتك لمصادر والمطاورة والمحادث والمراكب والمراكب والمناكل والمناكل والمراكب والمراكب والمراكب والمراكب

mined by the maximum value of the schess cycle. The magnitude of internal friction depends also to a significant degree on the action April Secret Control of the Control of the Control of Strategies Strate lowers internal

field.

SUB CODE: MM, AS ENCL: 00

JD/HA TJP(c) T/EWP(t) 07./0065/65/000/003/0257/0272 SOURCE CODE: ACC NR AP5016667 AUTHOR: Voboril, Josef-Voborzhil, Yosef; Pech, Radoven-Feih, Radovan; Vodsedslei Josef -- Vodsedyalek, Yosef ORG: State Research Institute of Materials and Technology, Prague (Statni vyzkumny ustav materialu a technologie) TITLE: Relations between precipitation processes and properties of creep-resistant Ni-Cr base alloys 150URCE: Kovove materialy, no. 3, 1965, 257-272 TOPIC TAGS: nichrome alloy, metal property, phase precipitation, metal stress, temperature effect, rupture strength, phase transformation, creep, creep resistance ABSTRACT: Principal structural constituents in Ni-Cr alloys (phases γ', η, carbides, σ, and others and conditions of their occurence are described. On the basis of the authors' experiments and certain data from the literature, it is possible to draw some general conclusions concerning the precipitation of different phases in Ni alloys. The Ni-Cr alloys work always under conditions where the precipitable Y-phase has already been precipitated. The best properties of the alloy are attained at a certain size of the Y-phase particles and the test conditions (stress, temperature, and time of rupture). The TiC is the most stable carbide occuring in the Ni-Alloy. It is followed by (in the order of decreasing stability): M₆C, M₂₃C₆, and M₇C₃. The

L 21350-66 ACC NR: AP5016667 η-phase forms either directly from the y'-phase. In alloys containing Mo', W,		he solid	solid solution or by transformation			ion from	on from the	
γ'-phase. g-phase car conditions art. has:	In alloys con a begin to for of the occure 17 figures ar	ence of the ond 2 tables.	y after phase m [Based	long-time ay be deter on authors	service. rmined by	The rai	ige and	-
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L 01510-66 EWP(w)/Process		And the same of th		
ACCESSION NRI APSO21026	P(t)/ENP(z)/ENP(b)	יין ויין	H(CL)/JD/HV	4.
AUTHOR: <u>Vyatyd</u> , M. (Engineer) P. (Engineer) (Prague); Pacholi	(Prague); Vodsedalek	. J. (Enginee	/008/P018/P018	
SOURCE: Vynalezy, no. 8 1065	age attoh		37	
molyhdan. "Lluy, neat region."	13	oy, chromium c	B	
ABSTRACT: This Czech pstept		Contain Contain	ning alloy, zir-	
has a very high creep strength at 0.05-0.50Z carbon, 0.50Z max mang 3.0-5.0Z molybdenum, 2.0-5.0Z tu 4.0-8.0Z aluminum, 0.005-0.2Z bo	temperatures up to anese, 0.50% max singsten, 0.5—12.0%	<u>able</u> nickel-ba 1000C. The al licon, 8.0—15	lse alloy which loy contains	
4.0—8.0% aluminum, 0.005—0.2% bo ASSOCIATION: none Card 1/2	on, 0.01—0.50% zir	conium, and 3	Z titanium, .OZ max iron.	
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L 10818-63 EMP(q)/BDS--ASD--JD

ACCESSION NR: AP3000088

Z/Q034/63/000/005/0319/0328

AUTHOR: Vodsedalek, J. (Engineer, Candidate of sciences); Kasik, I. (Engineer)

TITIE: Electroslag melting of heat-resistant alloys 18

SOURCE: Hitnicke listy, no. 5, 1963, 319-328

TOPIC TAGS: heat-resistant alloy, nickel-base alloy, gas-turbine-blade alloy, electroslag melting, alloying-element loss

ABSTRACT: The effect of electroslag melting on composition, structure, and mechanical properties of an Ni-Cr-base gas-turbine-blade alloy has been studied. Six induction-melted alloy heats containing 0.8 to 0.15% C, 0.11 to 0.50% Si, 0.31 to 0.46% Mn, 14.65 to 16.08% Cr, 1.23 to 1.80% Ti, 1.10 to 2.07% Al, 4.64 to 5.59% W, 3.23 to 4.37% Mo, 0.004 to 0.008% S, 0.001 to 0.013% P, 0.008 to 0.040% B, and 0.047 to 0.095% Zr (one heat contained also 13.84% Co) were cast into cylindrical ingots 25 or 50 mm in diameter, which, butt-welded in threes, were used as consumable electrodes for electroslag melting in a mold 120 mm in diameter under a slag containing 70% CaF and 30% Al₂0₅. As a result of

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ACCESSION NR: AP3000088

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electrosias; melting, Ti and Al lost on the average 6.2 and 23.6%, while Si and Fe gained on the average 69.6 and 81.9%, of the respective original contents. Changes in S and P contents were erratic but generally insignificant. The 02 and H2 contents were equal to or somewhat lower than those in conventionally multed alloys of similar composition; the N2 content was considerably higher, but the finely dispersed carbonitrides were uniformly distributed throughout the alloy matrix. The effect of electroslag melting on mechanical properties was manifested generally in higher ductility, better uniformity and lesser anisotropy of the strength and ductility characteristics, and better hot ductility. For instance, at 20C a cast electroslag-melted alloy austenitized at 1150C for 2 hr and aged at 8000-for 16 hr had, in the longitudinal and transverse directions, tensile strength of 76.2 to 81.2 kg/mm² and 67.7 to 74.3 kg/mm² and elongation of 16.2 to 27.5% and 6.3 to 8.5%, respectively. Corresponding figures for a conventionally melted alloy of similar composition were 61.9 to 70.5 kg/mm² and 1.0 to 5.3% (long:tudinal), and 48.8 to 57.8 kg/mm² and 1.3 to 1.5% (transverse). The lowest 100 hr rupture strength of the cast electroslag-melted alloy at 750, 800, and 850C was 30, 21, end 14.5 kg/m2 at a total elongation of 26.0, 32.8, and 32.8%, respectively. Corresponding figures for forged conventionally melted alloy were 36, 26, and 16 kg/mm2 and 2.3, 2.0, and 4.1%. Fatigue strength of

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L 10818-63 ACCESSION N1: AP3000088 2

cast electroslag alloy, 16 kg/mm², is only slightly lower than that of forged conventionally melted alloy, 18 kg/mm². Orig. art. has: 12 tables and 14 figures.

ASSOCIATION: SVUMT; VUHZ

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ENCL: 00

SUB CODE: ML

NO REF SOV: 011

OTHER: 003

тсв/µи 3/3

TITLE: Effect of high-temperature annealing upon the properties at the NiCr alloys	
TITLE: Effect of high-temperature annealing upon the properties at the NiCr alloys	
SOURCE: Strojirenstvi, v. 16, no. 7, 1966, 533-538	
TOPIC TAGS: nickel chromium alloy, high temperature annealing, nickel chromium alloy property, ANNEALING, NICKEL BASE ALLOG, CHROMIUM CONTAINING ALLOG ABSTRACT: Research on the effect of high-temperature annealing on the properties of NiCr alloy parts led to the conclusion that such annealing has a negative effect on NiCr alloy parts led to the conclusion that such annealing has a negative effect on strength and ductility. The drop of strength and ductility is caused by the loss of boron and carbon. Since the diffusion rate of carbon and boron at high temperature is very high, decarburizing and deboronizing reaches to a considerable depth. Aluminum and chromium coatings can protect the alloy from loss of boron and carbon.	produce a graphy and approximation of the control o
SUB CODE: // SUBM DATE: none/	-
VDC: 669.245:669.26:621.785.3:621.785.1	

s/137/62/000/006/121/163 A052/A101

26.2120

Vodšed'álek, Josef, Vystyd, Miloš, Tykva, Jaroslav, Váša, Čestmír,

Sicho, Miroslav

TITLE:

AUTHORS:

Materials for gas turbine blades

FERIODICAL: Referativnyy zhurnal, Metallurgiya, no. 6, 1962, 56, abstract 61330 ('Material. sb. SVUMT. 1959". Praha, 1960, 57 - 114, Czechoslovakian;

Russian, English and German summaries)

The high-temperature alloy of Poldi AKNTs grade was investigated in a cast and forged state. Besides long-life strength of the material, relaxation, fatigue and damping, thermal expansion, heat conductivity, E and thermal impact resistance of the material were determined. An investigation of the alloy in a forged state has shown that the values of mechanical and heat-resistance properties are in accordance with the literature data for nimonic-80A alloy. However, by means of a special heat treatment it was possible to achieve higher characteristics. The alloy is sensitive to stress concentrations on account of its low ductility at rupture. In a cast state the heat-resistance properties are good,

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s/137/62/000/006/121/163 A052/A101 Materials for gas turbine blades

however there is a larger spread of results. σ_w of the material in a cast state is lower than that of the material in a forged state.

T. Rumyantseva

[Abstracter's note: Complete translation]

Card 2/2

VODSEDALEK Josef, inz., Sec.; VYSTYD, Milos, inz., Sec.

Refractory alloys on the Ni-Cr base for castings.
Zpravodaj VZLU no.2:67-71 '63.

VCDSEDAIEK, Josef, inz., ScC.,

Present state of the Ni-Gr steels and alloys for highest parameters. Zvar abor 10 no.4:434-451 *61.

1. Statni vyzkumny ustav materialu a technologie, Praha.

s/137/62/000/006/157/163 A057/A101

AUTHOR:

Vodsedálek, Josef

TITLE:

The modern state of Ni-Cr-steels and alloys for superhigh parameters

PERIODICAL: Heferativnyy zhurnal, Metallurgiya, no. 6, 1962, 6 - 7, abstract 6E39 ("Zvárač. sb.", 1961, v. 10, no. 4, 434 - 451, Czechoslovakian;

Russian, German and English summaries)

Austenitic steels or special alloys have to be used necessarily for highly loaded parts at temperatures above 600°C. Some difficulties arise in production and application of austenitic steels. Their principal disadvantages are: low $\sigma_{\rm S}$ and high coefficient of thermal expansion. At high temperatures undesirable changes arise, which lead to a deterioration of mechanical properties, mostly brittleness. The structural resistance depends entirely upon the composition, which has to prevent the formation of the O-phase, separation of carbides along the boundaries of grains and intermetallic phases. A review is given of the properties of basic types of austenitic Cr-Ni-steels produced in the USSR and abroad. The further development of Cr-Ni-steels envisages strengthening by alloying solid

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S/137/62/000/006/157/163 A057/A101

The modern state of ...

solutions with Co, Mo, W, V, etc., as well as by means of intermetallic phases. Besides, an important role plays strengthening of grain boundaries with B, Zr, and other additives. An increase of endurance, creep-resistance, and also an increase of plasticity and weldability can be effected by means of vacuum or electroslag remelting in order to reduce the destructive additions.

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V. Tarisova

[Abstracter's note: Complete translation]

Card 2/2

z/032/62/013/008/003/004 E073/E335

Vodsedalek, J. AUTHOR:

Possibilities of further development of materials TITLE:

for use in gas turbines

Strojírenství, v. 13, no. 8, 1962, 635 PERIODICAL:

The possibility was investigated of improving further the creep strength of a number of heats of the Ni-base type alloy, containing 15% Cr, 10% Co, 4% Mo and 5% W with additions of B and Zr, by adding Al and Ti. Optimum properties were achieved for a total Ti + Al content of about 5-7% but alloys with over 6% proved to be very brittle. Addition of Co preved favourable. The alloys were prepared by smelting in an induction furnace and tilt-cast to a shape of accurately cast rods, whilst the further heats were centrifugally cast, In addition to investigating the properties of the cast heats, the properties of three heats were investigated which were forged and remelted in vacuo. Particular attention was paid to resmelting by the electroslag method. Thus prepared materials had a considerably

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Possibilities of Z/032/62/013/008/003/004 E073/E335

improved ductility and a resistance to cyclic stresses.

Report No. Z-61-1023, SVUMT, Prague, 1962.

[Abstractor's note: Complete translation.]

Card 2/2

Z/046/61/000/004/006/009 D007/D102

AUTHOR:

Vodsedálek, Josef, Engineer, Candidate of Sciences

TITLE:

The current state of NiCr steels and alloys for highest

parameters

PERIODICAL: Zváračský sborník, no. 4, 1961, 434-451

TEXT: The author gives a general survey of CrNi austenitic steels and alloys developed in the CSSR and other countries for power equipment operating at temperatures above 600°C and supercritical pressures. He classifies and compares these metals according to their creep strength, structural stability and weldability, and tabulates the chemical composition and creep strength values of domestic and foreign CrNi austenitic steels and alloys. The CSSR produces and/or is developing the following CrNi austenitic steels: Poldi AKVS (CSN 17 246) which can be considered refractory but has only limited stability due to its O-ferrite content and O-phase formation; limited stability due to its O-ferrite contents. Despite eventual Poldi AKVSB which has lower Cr and higher Ni contents. Despite eventual can of phase formation, the notch toughness never drops below 14 mkg/cm²; Poldi AKRE whose creep strength is improved by W and V addition;

Card 1/3

Z/046/61/000/004/006/009 D007/D102

The current state of NiCr steels

AKRV 1 which is based on the Seviet EI 695 R steel (still in the developmental stage); AKRM (CSN 17 322) especially suitable for valves; Poldi AKRN which is a typical hardenable blade steel with Ti and Al addition; and LV 3 which is an AKRN steel with Al and B addition and is used for precision castings. The following high-temperature alloys are produced and/ or being developed in the CSSR: AKNC (LV 4) and the refractory AKNK; VZU 60 which is easier to produce and process; and AKNW and AKND, similar to the Soviet EI 765 and the British Nimonic 95 alloys respectively, which are still being tested. The future development of high-temperature steels and alloys will proceed along various lines: (a) Modification of the chemical composition, e.g. by the addition of Co, Mo, W, V. etc., for hardening, B and Zr for higher creep strength and plasticity, etc; (b) Improvement of the production processes, e. g. vacuum and/or electroslag melting to reduce the trace-element content and thus achieve higher creep strength; (c) Development of alloys with new bases (high-melting alloys, cermets). There are 9 figures, 4 tables and 11 references: 7 Soviet-bloc, 3 non-Soviet-bloc,

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Z/046/61/000/004/006/009 D007/D102

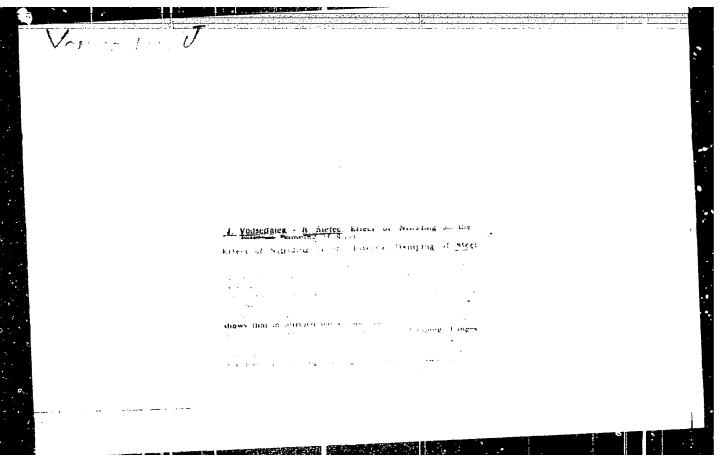
The current state of NiCr steels

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and I unidentified. The references to the 2 English-language publications read as follows: F.R. Morall, Alloys for the Aircraft Industry. The role of cobalt. Cobalt 1960, no. 1; A. Taylor, Journal of Metals 8, 1956, no. 10, 1956. (Technical Editor: Doctor L. Herman of the VUZ Bratislava).

ASSOCIATION: SVUMT Praha (SVUMT Prague)

Card 3/3



Z/034/62/000/001/008/01+ E073/E535

12 33

Čižek, L. Vodsedalek, J., Váša, Č. et al

AUTHORS: Cizek, L. Vodsedatek, 5., vasa, TITLE: Heat-resistant hardenable steel 15Cr35NiTi

PERIODICAL: Hutnické listy, no.1, 1962, 62

PEXITY On current 5 ton heats of the steel AKRN the basic properties which are important from the point of view of utilising it in steam and gos turbines were determined, namely, the mechanical and physical properties, the creep strength and creep rate, resistance to relaxation, the resistance to fatigue at elevated temperatures, the cresistance to thermal shock, resistance to exidation in air, to erosion by steam and corrosion in some oxidation in air, to erosion by steam and corrosion in some aggressive solutions. The internal damping under conditions of fatigue and creep were investigated paying particular attention to heat treatment which is optimum from the point of view of creep and fatigue. An analysis was made of the structural phenomena which take place during heat treatment and ageing of the steel AKRN in the shaped and in the as-cast states Research Report SVUMT Z-ou-847.

Research Report Syout Ashtes. 32 tables. 211 pages, 157 figures and diagrams. 52 tables.

Card 1/1 [Abstractor s note: Complete translation]

Vodsedalek, J.

CZECHOSLOVAKIA/Solid State Physics - Mechanical Properties of E-10

Crystals and Polycrystalline Substances

Abs Jour: Ref Zhur - Fizika, No 3, 1958, No 6042

Author : Vodsedalek, J.

Inst : Not Given

Title : Internal Friction in Austenitic Steels

Orig Pub: Strojirenstvi, 1956, 6, No 11, 757-762

Abstract : Detailed description of the results of investigations per-

formed over a wide range of loads and of working temperatures on the deforming abilities of refractory steels to which chromium, nickel, cobalt and other metals have been added. The criterion introduced for the suitability of the material is the quantity $K = \sigma_{\rm C} \approx (\sigma_{\rm C})$, where $\sigma_{\rm C}$ is the fatigue limit under the given conditions, and $\approx (\sigma_{\rm C})$ is the logarithmic decrement of attenuation with cyclic $\sigma_{\rm C}$. The author discusses problems of the fatigue endurance at high temperature, the influence of the value of the initial amplitude of the vibrations, and prolonged static and cyclic stressed states.

Card : 1/2

- CZECHOSLOVAKIA/Solid State Physics - Mechanical Properties of E-10 Crystals and Polycrystalline Substances

Abs Jour : Ref Zhur - Fizika, No 3, 1958, No 6042

The mechanism of damping of vibrations in austenitic steels is connected by the author with the occurrence and motion of dislocations and with formation of new phases. Bibliography, 16 titles.

Card : 2/2

Z/506/60/000/000/002/004 1037/1237

AUTHORS:

Vodaed'álok, Josef, Engineer, Vystyd, Miloš, Engineer, Tykva, Jaroslav, Engineer, Váša Šicho, Miroslav

Cestmin land

TITLE:

Materials for gas turbine blades

SOURCE:

Prague. Statni vyzkumny ustav materialu a technologie. Materialovy sbornik, 1959. Prague, 1960, 57-114

TEXT: Modern gas turbine blades reach temperatures of up to 1000°C. Great interest is given to cast blades. The properties of blades cast from the alloy Poldi AKIK (80 Ni - 20 Cr admixtures of Ti, Al) were compared with the forged alloy. Alloys having different admixtures of Ti and Al (1-3%) and smaller quantities of Mn, Si with traces of C, P, S, were investigated by measuring: creeping strength, relaxation, fatigue, damping, thermal expansion, electric conductivity, Young's modulus and thermal shock resistance. For creeping strength tests, sticks were preheated for annealing in air for up to 16 hrs at temperatures between 700°C - 1080°C in case I and 700°C - 1200°C in case II. At 750°C in case I a strength

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Z/506/60/000/000/002/004 1037/1237

Materials for gas ...

limit of 15 kg/mm² for 1000 h. and in case II a limit of 19 kg/mm² for 1000 h were achieved. At stresses greater than 15 kg/mm2, the alloy Poldi AKNC is inferior to the English alloy Mimonic 80A. At lower stresses (longer time or higher temperatures) the two alloys are equivalent. Heat treatment (case II) applied gradually consider rably improved Poldi AKIC. The creep properties of castings are also very good but results vary more than for the forged alloy. Fatigue can be tested by several methods: (bending at rotation, alternate bending, stress - compression test) with different results. The normally treated alloy has a somewhat higher limit of fatigue at alternate stress and at smaller prestress, whereas the specially heat treated alloy is superior at higher prestress. The fatigue properties of normally treated Poidi AKNC are similar to those of Nimonic 80 A. There is a relation between grain size and limit of fati-gue. From here follows the low fatigue limit for castings. The internal damping in Fold: AKMC is relatively small. It is dependent on temperature and prestressing.

card 2/3

z/506/60/000/000/002/004 I037/I237

Materials for gas ...

Heat shock resistance was checked in SVUMT instrument in which wadge shaped samples were repeatedly heated (up to 800°C in 3 min.) and cooled (at a rate of 200°C/sec). The cracks formed in this process were then plotted as a function of the number of cycles (repetitions). The forged AKUC is superior in this respect to the cast alloy. Relaxation measurements show that Poldi AKNC does not tend to plastic deformation. Electrical and thermal conductivity as a function of temperature were measured (the first is nearly constant, the second increases linearly with the temperature). The model of elasticity is considerably higher in the forged than in the cast material. Some methods of hardening of the alloy are given and, photographs showing the surface structure are presented. There are 70 figures, 16 tables and 31 references. The English references include: Betteridge W., Franklin, A.W. J. of Inst. Metals, 473 (1956-7). Taylor, A. J. of Metals 8, 1356 (1956).

Card 3/3

A CONTRACTOR OF THE PARTY OF TH

Z/036/60/000/004/001/001 A205/A126

26.2120

AUTHORS:

Vystyd, Miloš, Vodsedálek, Josef, and Suchomel, Dranomir

TITLE:

Cast high-temperature alloys for gas tubine blades

FAKLODICAL: Slévárenstvi, no. 4, 1960, 111 - 114

The author lists advantages and disadvantages of cast and wrought alloy gas tubine blades, describes high-temperature alloys used in foreign states and compares them with the "Poldi AKNC" alloy produced in the CSR. He describes and compares them with the "Poldi AKNC" alloy produced in the CSR. He describes the investment casting method employed by the Prvni brněnská strojima (Mechanical ingineering Plant) in Brno. In cooperation with the "Prvni brněnská strojima, Engineering Plant) in Brno, the "SVOMF - Státní výzkumný ústav materiáni a technologie" (State Research Institute for Materials and Technology) in Prague, conducted creep strength, fatigue strength, physical property and heat-impact resistance tests on "Poldi AKNC-L" alloy. The test rods were centrifugally cast into molds, produced by the lost-wax process. The alloy was tested after 2 different molds, produced by the lost-wax process. The alloy was tested after 2 different resistant treatments: normal treatment (solution annealing at 1,080°C/4 brs/air hardents treatments: normal treatment (solution annealing at 1,080°C/4 brs/air hardents, intermittent annealing at 1,000°C/16 brs/air, and hardening at 700°C/16 brs/air) and gradual treatment, and hardening at 700°C/16 brs/air.

Card 1/3

26102 2/036/60/000/004/001/001 **A205/A126**

Cast high-temperature alloys for gas turbine blades

/air). Gradual heat treatment caused separation of CryC3 on boundary grains which proved very advantageous. "Poldi AKNC-L" alloy castings snowed tester treet strength than "Nimonic" alloy castings, and "AKNC-L" castings with normal heat treatment have properties similar to "Nimonic 80A" wrought alloy, while properties of "AKNO-L" costings with gradual heat treatment resemble those of "Nimords 90" wrought alloy. Patigue tests were made at 20, 650 and 700°C comparatively on an hi and a "Schenk" pulsator and produced same results. The fatigue limit as 20°0 is approximately, 10 kg/mm2 lower than that of a wrought part but increases with inoreasing temperature. However, the fatigue limit decreases considerably under tensile stress and is already 16.5% lower at a prestress of 5 kg/mm2. The amount and size of cracks, originating after repeated heating and water-shower quenching of wedge-shared samples, was measured on an apparatus, developed for this purpose by the SVOME. Test results indicate that the "AKNG-L" cast allow produces somewhat worse results, especially at lower temperatures. The "Prvni prni ska strojinna" introduced centrifugal investment casting of radial turbine impellers and axiab ly bladed class both used in superchargers. The impeller wheels are 80 - 130 mm in tiameter, weigh 0.20 - 1.45 kg, have 10 - 17 blades and operate at 650°C with 45,000 rpm. The bladed rims are 152 - 420 mm in diameter, weigh 0.6 - 8.5 kg. have

Card 2/3

26012 > Z/036/60/000/004/001/001 A205/A126

Cast high-temperature alloys for gas turbine blades

41 - 51 blades and operate at 650 C with 2,800 - 12,200 rpm. The "Poldi AKNC" allow used is melted in "ACEC" in induction furnaces with basic lining. The casting temperature is kept between 1,580 and 1,610°C, the revolution rate of molds is varied according to the size of the casting from 450 to 1,100 rpm. Cast impellers are produced much more economically than wrought and machined impellers and up to 90% of material can be saved. There are 10 figures and 6 references: 5 Soviet-bloc and 1 non-Soviet-bloc. The reference to the English-language publication reads as follows: P. R. Toolin: Symposium on Strength and Ductility at Elevated Temperatures. ASTM Spec. Tech. Publ. no. 128, 142.

ASSOCIATION: Státni výzkumný ústav materiálu a technologie Praha (State Research Institute for Materials and Technology in Prague) (Vystyd and Vodsedálek); První brněnská strojirna, závody K. Gottwalda in Brno (Suchomel)

Card 3/3

s/137/63/000/001/016/019 A006/A101

AUTHORS:

Vodsedélek, Josef, Vása, Čestmir

TITLE:

Austenitic heat-resistant hardening steel for forgings and castings

PÉRIODICAL:

Referativnyy zhurnal, Metallurgiya, no. 1, 1963, 61, abstract 11344P

(Czechosl. patent no. 102219 of January 15, 1962)

For parts, operating at temperatures up to 750°C, a cheaper steel grade was proposed to replace the expensive Nimonik steel type. The composition of this steel is: $C \cdot 0.04 - 0.15\%$, $Cr \cdot 12 - 20\%$, Ni 30 - 42%, W 1 - 4%, Mn $\leq 2.0\%$, Si $\leq 1.0\%$. The dispersion hardenability of the steel is attained by adding 0.8 -1.5% Ti, 1.5 - 4.0% Al. An increase in strength properties is brought about by adding B 0.01 - 0.15%. W in the steel can be replaced by an equal amount of Mo. Co in an amount as high as 5.0% increases the steel ductility without a noticeable decrease of the strength properties. Addition of 0.3% Li and 0.5% Zr improves considerably deoxidation of the steel. Admixtures of Zr and B strengthen the grain boundaries. The necessary Ti and Al amount in the steel is determined from the empiric equation $2Q_{T1} + 3Q_{A1} = k[t + (100-150)]$ where Q_{T1} is the weight % of

Card 1/2

S/137/63/000/001/016/019 A006/A101

Austenitic heat-resistant hardening steel...

Ti; Q_{Al} is the weight % of Al; t is the operational temperature (550 - 750°C), k = 0.008. Heat treatment of the steel consists in heating to 1,100 - 1,200°C, holding for 1 - 4 hours, cooling in air and aging at 700 - 800°C, for 16 - 24 hours to H_B 250 - 350. Steel, containing in %: C 0.07, Cr 14.94, Ni 34.57, hours to H_B 250 - 350. Steel, containing in %: C 0.07, Cr 14.94, Ni 34.57, heat treatment at 1,150°C, 1 hour air cooling, aging at 750°C for 20 hours, the heat treatment at 1,150°C, 1 hour air cooling, aging at 750°C for 20 hours, the following properties: σ_{100} at 650, 700 and 750°C is equal to 34, 30.5 and 25 kg/mm, σ_{100} at the same temperatures is 31, 28 and 18 kg/mm² and $\sigma_{10,000}$ at the same temperatures is 26, 18 and (12) kg/mm.

G. Rymashevskiy

[Abstracter's note: Complete translation]

Card 2/2

Z/034/61/000/004/002/005 E073/E335

18.1130

AUTHOR:

Vodsedálek, Josef, Engineer

TITLE:

Development of Cast Creep-resisting Steel

15Cr35Ni3W

PERIODICAL: Hutnické listy, 1961, No. 4, pp. 270 - 275

TEXT: Production was started recently in Czechoslovakia of hardenable creep-resisting austenitic steel Poldi AKRN, containing 15% Cr, 35% Ni and 3% W, which is hardened by adding 1.5% Ti and 0.5% Al. It combines typical properties of austenitic and creep-resisting NiCr steels. It has a high creep strength, a good structural stability and sufficient ductility. After resmelting this steel can be used for casting without any further additions; the creep-resistance will be approximately the same as it is for rolled material and for forgings. Extensive work of Mirkin et al (Refs. 2, 4), who investigated the influence of Mo, W, Nb and Co additions on materials with Ni contents of 25, 35 and 45% has shown that the Ni content can be reduced without reducing appreciably the creep values. The author of this paper was mainly Card 1/8

Z/034/61/000/004/002/005 E073/E335

Development of

concerned with studying the influence of aluminium. According to results of Soviet authors, who did not study the influence of aluminium in great detail, aluminium has a favourable influence on the creep values but it makes forging more difficult. With increasing aluminium and titanium content not only the hardness but also the tendency to intercrystallite fracture will increase, whereby the latter tendency can be stressed by adding boron. The system of experimental heats was chosen to obtain various aluminium contents between 0.12 and 7%; the titanium contents were at two levels of about 1 and 1.5% (owing to practical difficulties the Ti contents varied between 0.77 and 1.62%). B was first added only to some of the heats but later its content was increased due to its markedly favourable effect. The experimental heats were produced in a 25 kg medium-frequency induction furnace with a basic lining. Pure metals were used in/heats; Ti was introduced as an NiTi alloy containing 10% Ti; Fe was introduced in the form of soft steel CSN 12013; B was introduced as ferroboron. The chemical compositions of the Card 2/8

Z/034/61/000/004/002/005 E073/E335

Development of

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experimental heats are listed in Table 1. After smelting, the melt was teemed into heated graphite crucibles and after a certain holding time at 410 °C it was cast into moulds producing 60/90 x 150 mm ingots. Creep tests were carried out after the following heat treatment: a) solution annealing at 1 150 °C for one hour, cooling in air, precipitation hardening at 750 °C for 20 hours; b) solution annealing at hardening at 750°C for 20 nours; by solution of 750°C 1 200°C for two hours, cooling in water, hardening at 750°C for 20 hours; c) no solution annealing, hardening at 750 - 20 hours. From the point of view of creep properties, method (a) proved to be the most favourable and only this was used in subsequent experiments; only in a single case (to facilitate production) were rods made of austenised specimens which were then hardened. The results of the mechanical tests are plotted in Fig. 1 as a function of the temperature, for specimens from the heat P3, with heat-treatment a , and in Fig. 2 for specimens from the heat 4 (heat-treatment after casting: hardening at 750 °C - 20 hours). Creep tests were made on machines with creep loads up to 2 000 kg for periods

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Development of

of 1 000 hours and for periods of up to 14 000 hours, respectively. Some of the tests are still in progress. test programme was so chosen that the results could be evaluated with one of the parametric methods. The Larson-Miller method was chosen for preliminary evaluation (C = 20) and, after terminating the tests, the constant was determined which gave the smallest scattering values. Thereby, particular care was taken that the results of the longest and thus the most valuable tests should be as near to the guiding line as possible. More attention was also paid to the statistical value of the results of the creep tests but the results of the statistical evaluation are not given in this paper. Soviet specialists consider elongation as being the most suitable criterion during strength tests and they specify a minimum elongation during fracture after 3 000 hours of 2-3%. Whether this specification is or is not justified, it is a fact that if these values are achieved no premature for ctures will occur during the first or the second creep stage. In such tests the temperature must obviously be taken into consideration. Card 4/8

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Development of

Hardening and ageing tests were carried out in the temperature range 650-800 C for durations of 1 000 - 2 000 hours and some measurements enabled supplementing the results with tests obtained for periods of over 10 000 hours. On the basis of the obtained results the following conclusions are arrived at: By adding suitable quantities of Ti, Al and B and possibly also Mo to an alloy containing 15% Cr, 35% Ni and 3% W, a material with excellent creep strength can be obtained. In the best experimental heats values were obtained for a temperature of about 750 °C, which equal those of Ni-Cr-Co Nimonic 90. The effect of Al and Ti, for Ti contents between 1 and 1.7%, on the 1 000-hour creep strength at 650, 700 and 750 °C and on the ductility during fracture (after 1 000 hours) is plotted in (σpt, kg/mm²; ε, % versus Al + Ti in %). The best creep-strength values were obtained for a content of about 1% Ti and 2% Al. From the point of view of ductility during fracture and structural stability, it is preferable to have an Al content of 1.5 to 2%, for which there is no danger of o-phase formation. Boron additions in quantities exceeding Card 5/8

Z/034/61/000/004/002/005 E073/E335

Development of

its solubility in a solid solution have a very favourable effect on strength, 0.05 - 0.07% B being the most suitable quantity. Alloys containing 35% Ni are suitable for use in the temperature range 650 - 750 °C and for short-durations also at 800 °C. Above this temperature the effect of hardening disappears and there is a rapid drop in the hardness and strength of the alloy. Alloys of this composition can be welded by the argon-arc method, using the additional (electrode) material VZU 60 or material of a composition equalling that of the base metal. There are 22 figures, 4 tables and 7 references: 2 Czech and 5 non-Czech.

ASSOCIATION: SVÚMT, Praha (SVÚMT, Prague)

SUBMITTED: October 20, 1960

Card 6/8

z/034/63/000/00i/0ie/0ia E073/E151

AUTHOR:

Vodsedálek, J.

TITLE:

Internal damping of turbine blade materials

PERIODICAL: Hutnické listy, no.1, 1963, 75

The report describes the mechanism of internal damping, its relaxation, the plastic and magneto-mechanical components of damping, methods of investigating the magneto-mechanical component of damping, and the results of damping measurements in 12% Cr steels, type AK2MV, AK2WC, 200rl2MoMV and 200rl2MoWNbB. The tests showed that the magneto-mechanical component of damping does not disappear, and is not substantially reduced even if the material has undergone basic structural changes. The plastic component, however, decreases very rapidly during operation. Research Report SVÚMT Z-62-1114.

34 pages, 55 figures, 3 tables, 15 references.

[Abstractor's note: Complete translation.]

Card 1/1

VODSEDALEK, Josef, inz.

Development of the cast creep resisting steel type 15Cr35Ni3%. Hut listy 16 no.4:270-275 Ap '61.

1. Statni vyzkumny ustav materialu a technologie, Praha.

CZECH/34-59-1-7/28

Vodsedalek, Josef, Ing. and Sicho, Miloslav AUTHORS:

Properties of Chromium-Nickel Austenitic Steels Shaped TITLE:

at Low Temperatures (Vlastnosti chromniklavých austenitických ocelí tvářených za nízkých teplot)

PERIODICAL: Hutnické Listy, 1959, Nr 1, pp 38-43 (Czechoslovakia)

ABSTRACT: Paper read at the Conference "Czechoslovak Metallurgical

and Foundry Days 1958".

Experiments were carried out on AKVS 18/8 Ti steels from

two melts of the following compositions which were deformed at -196°C: 0.08% C, 0.67% Mn, 0.71% Si, 0.013% P, 0.005% S, 18.53% Cr, 9.48% Ni, 0.60% Ti and 0.11% C, 0.55% Mn, 0.69% Si, 0.010% P, 0.009% S, 18.95% Cr, 8.77% Ni, 0.60% Ti. It was found that this material has certain properties which are valuable for highly strength and highly stressed components. It has a high strength and

outstanding toughness, a high fatigue limit and relatively high internal damping; its resistance to cavitation is high and it also has a high resistance to seizing and corrosion. Therefore, this steel is very suitable for springs located in aggressive media, for

Card 1/2 turbine blades of the final stages which are exposed to

CZECH/34-59-1-7/28

Properties of Chromium-Nickel Austenitic Steels Shaped at Low Temperatures

humid steam, for compressor blades and for various valves, bolts etc. intended for operation in chemical equipment. The main question is what method should be used to obtain economically the necessary degree of shaping at such low temperatures. The solution is relatively easy for drawn wires and profiles; in some cases local shaping, for instance by means of rolls, would be adequate. In the paper results are given of tests relating to the following: metallographic investigations, thermal expansion, magnetic properties, fatigue strength (in tension-compression cycles), internal damping, resistance against erosion and cavitation, resistance to seizing, intercrystallite and There are 23 figures and 2 Tables and 14 references, 4 of which are Czech, 7 English, 2 Soviet, 1 German.

ASSOCIATION: Státní výzkumný ústav materiálu a technologie, Praha (State Research Institute for Materials and Technology, Prague)

SURMITTED: September 25, 1958

Card 2/2-

VOINEDALEK, J.

Chromium steel for the blades of steam turbines. p. 3.

(Energetika. Vol. 7, no. 1, Jan. 1957. Praha, Czechoslovakia)

SO: Monthly List of East European Accessions (EEAL) LC, Vol. 6, no. 10, October 1957. Uncl.

VODSEDALEK, J. ;SICHO, M.

Properties of austenitic chromium-nickel steel cast at low temperatures. p. 38.

HUTNICKE LISTY. (Ministerstvo hutniho prumyslu a rundnych dolu a Ceskoslovenska vedecka spolecnost pro hutnictvi a slevarenstvi) Brno, Czechoslovakia, Vol. 14, No. 1, Jan. 1959.

Monthly List of East European Accession, (EEAI), IC, Vol. 8, No. 12, Dec. 1959. Uncl.

18. 8200

Vodsedålek, J., Engineer

CZECH/34-59-12-26/44

AUTHOR:

Internal Damping of Refractory Steels and Alloys,

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Particularly Under Creep Conditions

PERIODICAL: Hutnické listy, 1959, Nr 12, pp 1125-1130

ABSTRACT: Paper presented at the "Symposium on Problems of Development of Creep-Resisting Materials",

Marianské Lazne, September 11-13, 1959. Section III.
First, the author gives a theoretical analysis of the mechanism of damping of metals, particularly under creep conditions. The magneto-mechanical component in ferromagnetic materials and the plastic component in austenitic steels are considered as being the major factors in damping. In the experimental part of the paper the method of testing is described as well as the results obtained on 13% Cr steels, non-hardenable austenitic Cr-Ni steels, precipitation hardenable austenitic Cr-Ni steels and creep resisting nickel alloys. The chemical compositions, the mechanical values and the conditions of heat treatment of all these steels are listed in Table 1, p 1126. The internal damping and

listed in Table 1, p 1126. The Internal damping to Card 1/4 the fatigue strength under cyclic tension-compression

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Internal Damping of Refractory Steels and Alloys

stresses were determined by means of tests carried out with a specially built resonance type HF pulsator of a frequency of 180 cycles/sec. It was established that the magneto-mechanical component of damping is practically not influenced by the ageing of the material at the operating temperature or by the cyclic stressing; the temperature and the magnitude of static prestressing are the main factors in the magneto-mechanical component of damping. The plastic component is influenced by the number of stress cycles, the test temperature, the structural condition of the material (degree of precipitation hardening, magnitude of the plastic strain, grain size etc.) and the magnitude and duration of the static and cyclic stresses. The obtained results lead to the following conclusions: 1) stainless 13% Cr steels possess intensive magneto-mechanical damping. Although this damping component usually decreases for tensile and compressive stresses for some of the steels (for instance Poldi AK1), the damping remains remarkably constant under static stress for the steel AK2WC and

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Internal Damping of Refractory Steels and Alloys

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shows no substantial changes during fatigue and creep loading below 600°C.

- 2) In austenitic (i.e. nonmagnetic) steels the plastic component is the predominant one. Up to a certain "critical" temperature, of about 300°C, the absolute magnitude of the damping increases with increasing cyclic stresses. However, the damping decreases if this "critical" temperature is exceeded.
- 3) The damping tests with the Cr-Ni-W-Ti 15/36/2/2 (Poldi AKRN) precipitation hardened steels proved that at a sub-critical temperature, even if a certain degree of blocking of the dislocations occurs, the slowing down effect of the "atmosphere" of dislocations is sufficiently pronounced even for very short distances. In the range of supercritical temperatures the damping decreases more intensively even in the case of a low degree of hardening due to the low resistance of the "atmosphere".
- 4) Special nickel blading alloys (Nimonic 80, EI-765 etc.), which are prone to intensive precipitation hardening, have a low internal damping. It is noteworthy that in hardenable steels and alloys, for which the initial

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Internal Damping of Refractory Steels and Alloys

damping is much lower than for non-hardenable austenitic steels, the damping under fatigue at high temperatures or under the influence of pre-stressing does not decrease to values which are as low as those pertaining to non-hardenable steels.

There are 16 figures, 2 tables and 14 references, 4 of which are Czech, 1 Soviet, 2 German and 7 English.

ASSOCIATION: Státní výzkumný ústav materiálu a technologie, Praha (State Research Institute for Materials and Technology, Prague)

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Card 4/4

VCDSEDALEK, J.; STEFEC, R.

Effect of nitriding on the internal damping of steel.

P. 9. (HUTNICKE LISTY.) (Brno, Czechoslavakia) Vol. 12, No. 1, Jan. 1958

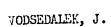
SO: Monthly Index of East European Accession (E!AI) LC. Vol. 7, No. 5, May 1958

VODSEDALEK, J.; CIZEK, L.

"Poldi AKRN austenitic heat-resistant steel." p. 439.

STROJIRENSTVI. (MINISTERSTVO TEZKEHO STROJIRENSTVI, MINISTERSTVO PRESNEHO STROJIRENSTVI A MINISTERSTVO AUTOMOBILOVEHO PRUMYSLU A ZEMEDELSKYCH STROJU.) Praha, Czechoslovakia, Vol. 9, no. 6, June 1959.

Monthly List of East European Accessions (EEAI), LC, Vol. 8, No. 9, September 1959. Uncl.



"Protective Explosion Membranes." p. 807. (STROJIRENSTVI. Vol. 4, No. 11, Nov. 1954; Praha, Czech.)

So: Monthly List of East European Accessions, (EEAL), LC, Vol. 4, No. 4, April 1955, Uncl..

VODSEDALEK, J.

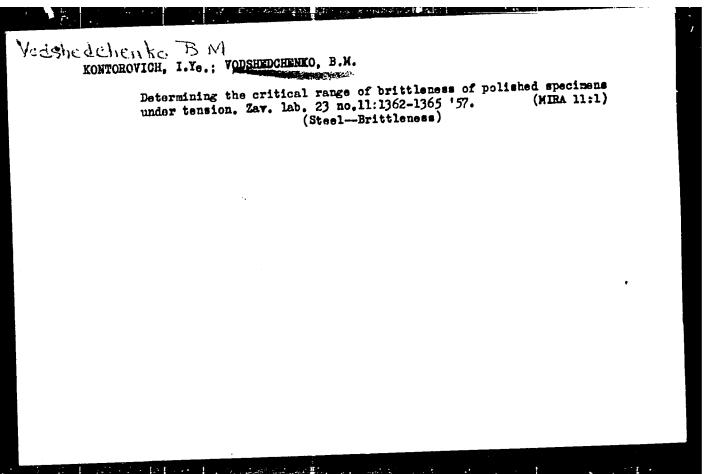
"Internal Dumping As a Criterion for the Selection of Steel for Turbine Blades." p. 824 (STROJIRENSTVI, Vol. 3, No. 11, Nov. 1953) Fraha, Czechoslovakia

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SO: Monthly List of East European Accessions, Library of Congress, Vol. 3, No. 4, April 1954. Unclassified.

VODSEDAIEK, Josef, inz., Cac.

Main requirements for gas turbine blade material and typical properties of high-temporature materials. Zpravodaj VZLU no.1: 5-12 *63.



VODSEDYALEK, I.; DAVIDENKCV, N.N.

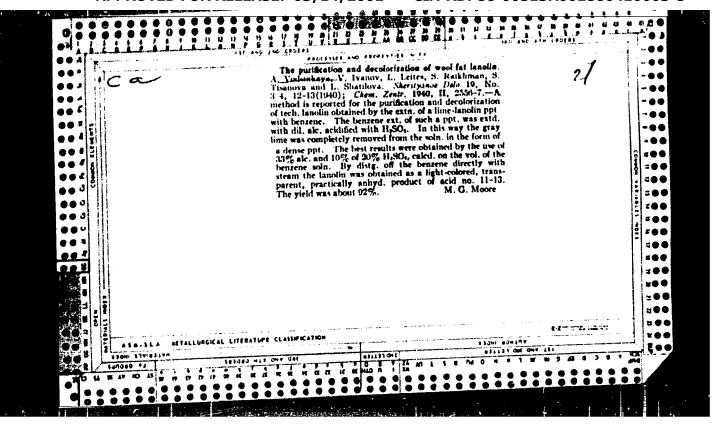
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1. Gosudarstvennyy nauchno-issledovatel'skiy institut materialov

1 tekhnologii, Praga.

(Steel--Testing) (Hysteresis)



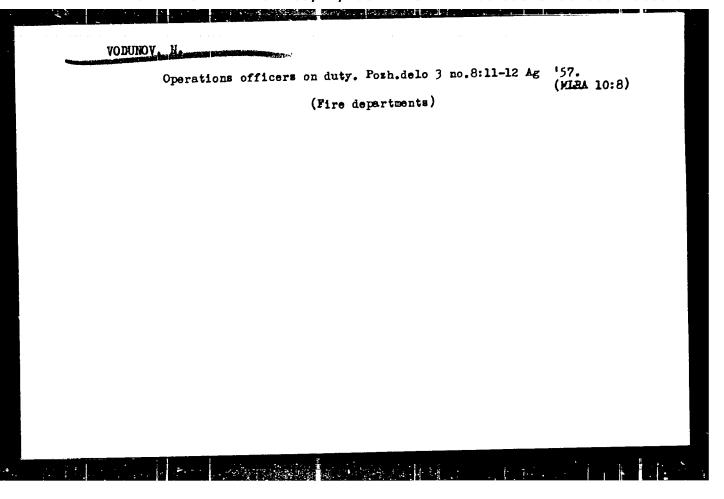
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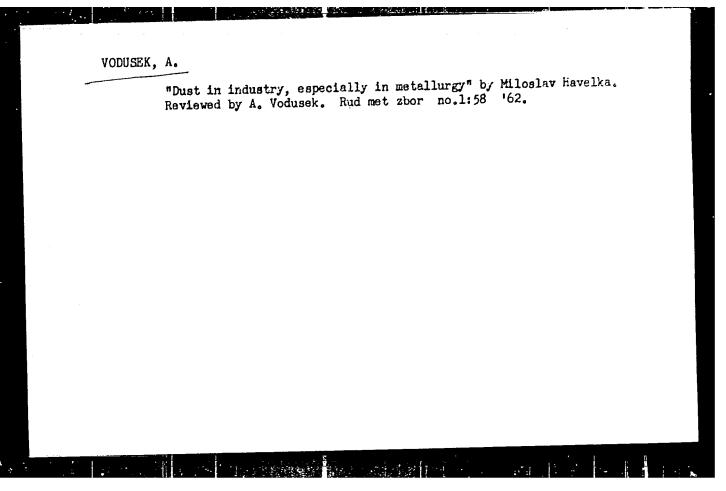
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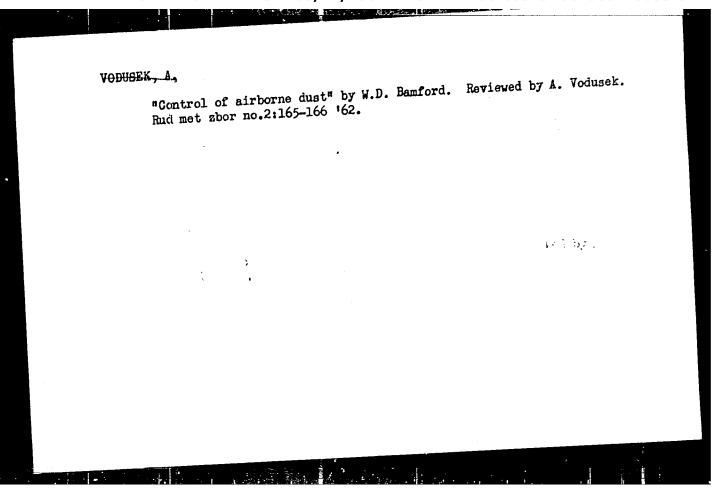
Periodicals: ZA KRASAMI DCHOVA Vol. 4, no. 7, July 1958

VODSLON, F. 11 th Congress of the Communist Party of Czechoslovakia shows us the way forward. p. 145.

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"Aerosols" by Kvetoslav Spurny and others. Reviewed by A. Vodusek.
Rud met zbor no.1:57-58 '62.

VODUSEK, A.

"Exploitation of mines" by V. Vidal. Vol. 2: "Transportation, ventilation, and general services in the pit." Reviewed by A. Vodusek. Rud met zbor no.1:45-46 '62.

VODUSEK, A.

"Exploitation of mines" by V. Vidal. Vol. 2: "Transportation, ventilation, and general services in the pit." Reviewed by A. Vodusek. Rud met zbor no.1:45-46 '62.

VODUSEK, R.

Methods of determining the expected precision of opening.

p. 259 (Rudarsko-Metalurski Zbornik) No. 3, 1957, Ljubljana, Yugoslovia

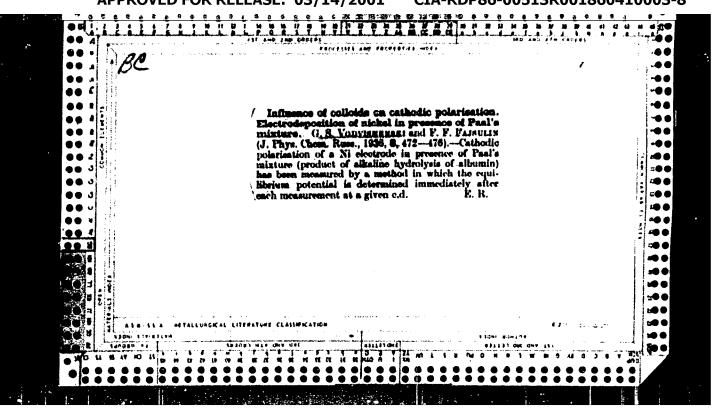
SO: MONTHLY INDEX OF EAST EUROPEAN ACCESSIONS (EEAI) LC. VOL. 7, NO. 1, JAN. 1958

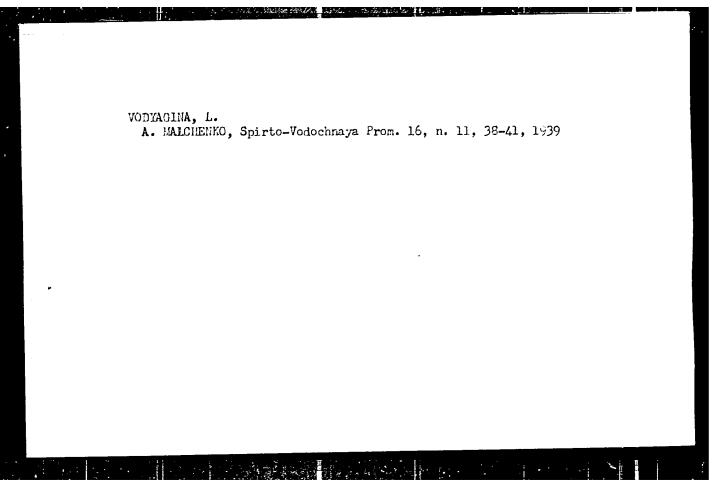
VODUSEK-SKOPAL, Aneska, inz.

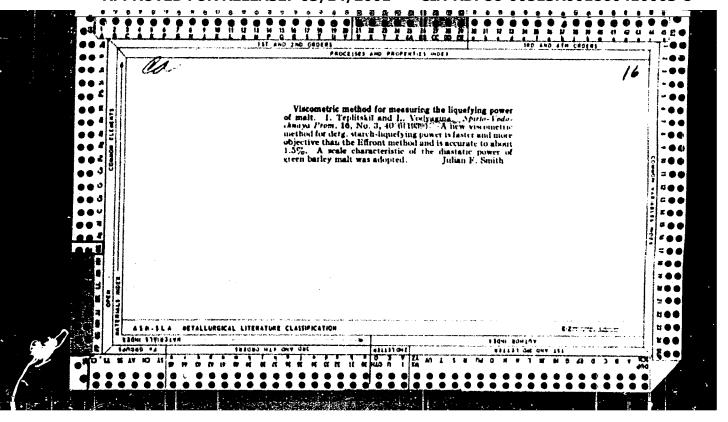
Dust in foundries. Livar vest 10 no. 2/3:63-69 '63.

1. Oddelek za montanistiko.

VODUSER-SKOPAL, A. "Reducing the dust formation in blown materials" by Cunther Schremm. Reviewed by A. Vodusek-Skopal. Rud met zbor no.2:197 '62.







BERGER, A.Ya., prof.; VODYAKHO, I.M., inzh.; ORANSKIY, M.I., kand. tekhn. nauk; FEDOROV, V.F., inzh.; FOMENKO, Yu.A., inzh.

The state of the s

Induction motors with protective casings. Elektrotekhnika. 36 no.9:18=19 S '65. (MIRA 18:9)

L 5371-66 ENT(1)/EPA(s)-2	SOURCE CODE; UR/0292/65/000/009/0018/0019
ACC NR: 15024577	SOURCE CODE: UR/0292/03/000/009/00/10/00/19
AUTHOR: Berger, A. Ya. (Pro	of.); Vodyako, I. M. (Engr.); Fedorov, V. F. (Engr.); eanskly, M. I. (Candidate of technical sciences)
Fomenko, Yu. A. (Engr.); Or	anskiy, M. I. (Candidate of technical sciences)
ORG: none	и ^{и,5}
TITLE: Induction motors wit	h protective enclosures
SOURCE: Elektrotekhnika, no	,
TOPIC TAGS: induction motor	= n.44,68
are protected against co considered. Simple formulas for the variation of motor	cors whose stator winding and sometimes also the rotor prosive medium by a nonmagnetic-material enclosure are a based on an equivalent circuit are offered which allow characteristics due to the presence of the enclosure.
steel enclosures of difference one of the motors was tested	1-4, A52-4, and A-42-2) equipped with 1Kh18N9T stainless- ent thicknesses and lengths were tested at 50 cps; also ed with a copper enclosure. These conclusions are reported: ial-enclosure motors are higher and their specific of conventional motors; (2) Protective enclosures having
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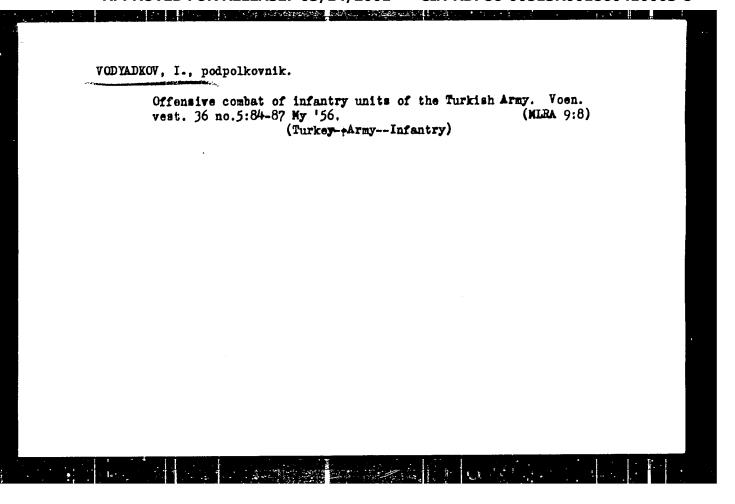
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protective end	ess and length and losure has no effe gures, 5 formulas,	ect on the motor	ity are reco short-circui	mmended; (3 t parameter) The s. Orig.			
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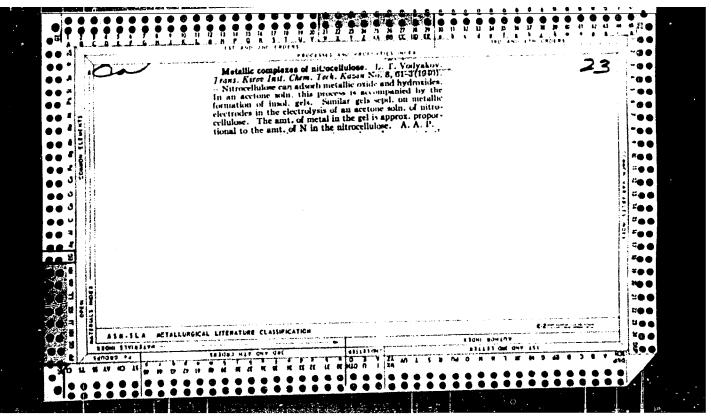
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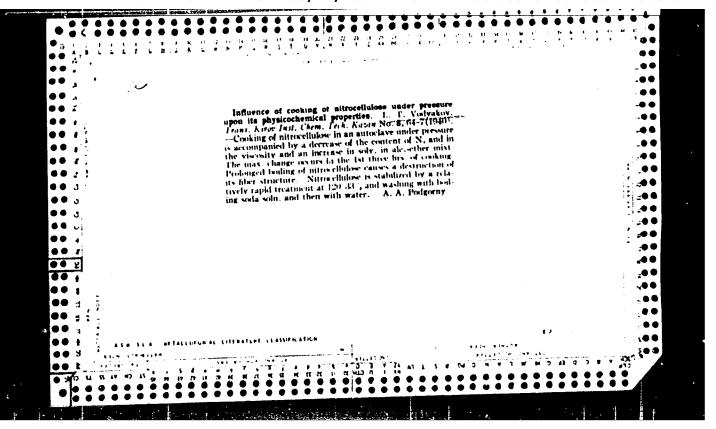
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Abstract : Decomonstrated that it is possible to prepare artificial cationites from Pliocene and Hauterivian clays, and that these cationites can be regenerated with sodium chloride after treatment of water. Data are listed in 3 tables. 2 USSR references are appended.

"APPROVED FOR RELEASE: 03/14/2001

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